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Established in 1986

FACILITIES LIST (Partial Listing)

- * CNC Vertical Milling Center 3 axis with Siemens control
24" x 16" x 20" work envelope 12,000 rpm spindle, 600 ipm feed rate,
and full complement of tooling
- * CNC Vertical Milling Center 3 axis with Siemens control
24" x 16" x 20" work envelope 10,000 rpm spindle, 600 ipm feed rate,
and full complement of tooling
- * CNC Vertical Milling Center 3 axis with Fanuc control
24" x 12" x 18" work envelope 8,000 rpm spindle, 400 ipm feed rate,
and full compliment of tooling
- * CNC Vertical Milling Machine 3 axis with Accurite Mill Power control
27" x 16" x 16" work envelope, full compliment of tooling
- * CNC Vertical Milling Machine 2 axis with Accurite Mill Power control
30" x 12" x 16" work envelope 2 axis CNC, 3 axis read-out
- * CNC Vertical Milling Machine 2 axis with Accurite Mill Power control
30" x 12" x 16" work envelope 2 axis CNC, 3 axis read-out
- * Vertical Milling Machine manual with Accurite digital read-out
30" x 12" x 16" work envelope
- * CNC Lathe with Fagor 8055TC control, constant surface speed,
and threading. 14" swing x 40" c/c, Power 5c collet, 10" 3 jaw,
10" 4 jaw univ., 10" 4 jaw ind., 8" 6 jaw, 8" 3 jaw, 4" 3 jaw & 4" 4 jaw chucks,
collets 0 – 6" dia and full compliment of tooling
- * Tool Room Engine Lathe Gap Bed with Accurite digital read-out
2um (.0001") scales, 14" swing x 40" c/c
(20"swing x 4" thru gap) and full compliment of tooling
- * CAD/CAM systems: Autodesk Inventor, TekSoft ProCad/Cam, BobCad-Cam
used for design, engineering and programming CNC Machines
- * MISCELANEOUS EQUIPMENT
- * Surface Grinder 6" x 12" x 8" capacity
- * 18' High speed cold saw, * Vertical Band Saw 18" throat capacity
- * Horizontal/vertical Band Cutoff saw 7" x 9" capacity
- * Drill Press 14" x 48" 1/2 capacity, * Belt Sander 6" x 48"
- * Abrasive Cutoff Saws 2", 3", 4" & 5" Boring heads, Bore & Face Head
- * 10"Dia. Vertical / Horizontal and horizontal sine Rotary Table, Hardinge-
- * Index Head, Suburban Master-Grind precision-Indexer w/-combination
- * 5C/1-5/8 V-Block and motor drive, Tapping Heads #2-1/4" & 1/4"-1/2"

INSPECTION EQUIPMENT (PARTIAL LISTING)

0-24" Brown & Sharp Micro-Hite
.000020" accuracy with printer
.0001" Test Indicators

INSPECTION EQUIPMENT (PARTIAL LISTING)

0-24" Brown & Sharp Micro-Hite
.000020" accuracy with printer
.0001" Test Indicators
0-1.2" .000010" Digital Micrometer
0-1 .0001" Micrometer
0-6" .0001" Micrometer 6pc 2 Sets
6-12" .0001" Micrometer 6pc Set
12"-16" Micrometer
16"-20" Micrometer
.2"-1.1" Inside Micrometer
1"-12" Inside Micrometer Set
8"-40" Inside Micrometer Set
.800"-1.0" Hole Micrometer
1.0"-1.20" Hole Micrometer
1.2"-1.40" Hole Micrometer
1.4"-1.60" Hole Micrometer
1.6"-1.80" Hole Micrometer
1.8"-2.00" Hole Micrometer
6" Hole Micrometer Extension
0-1" .0001" Disk Micrometer
1"-2" .0001" Disk Micrometer
0-6" Griest & Fowler Height Gage
0-12" Mitutoyo Height Gage
0-1" Thread Pitch Micrometer
1"-2" Thread Pitch Micrometer
0-1" Universal Anvil Micrometer Set
1-2" Universal Anvil Micrometer Set
6", 12", 18" & 24" Vernier Calipers
0-6" .0005" Ele. Digi. Caliper
6" Vernier Protractor
36 Pc Gage Block Set Grade 0
105 Pc Prat & Whitney Gage Block-
Set With Attachments
8 Pc Doall Gage Block Set
24" X 36" Surface Plate
18" X 24" Surface Plate
12" X 18" Surface Plate
Nikon Optical Comparator
.011 - .060 +.0002 Gage Pin Set
.011 - .060 -.0002 Gage Pin Set
.060 - .250 -.0002 Gage Pin Set
.251 - .500 -.0002 Gage Pin Set
.501 - .625 -.0002 Gage Pin Set
.626 - .750 -.0002 Gage Pin Set
.751 - .875 -.0002 Gage Pin Set
Deltronic Pin Gages 1/8" - 5/8"
Thread Gages #2 - 1-1/2"
Pipe Thread Gages 1/16 - 1.0 NPT